

Ferritic Piping Solutions

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FerroPipe

Seamless Hollow Bars

EN 10294-1 Grade E355K2

CARBON
STEEL

Hollow bars for machining

Material Description

EN 10294-1 Grade E355K2 Carbon Steel Seamless Hollow Bars are Low Carbon Steel Hollow Bars with max 0.20 % carbon content with combination of max 1.65 % manganese. EN 10294-1 Grade E355K2 Carbon Steel Seamless Hollow Bars are also known as mild steel pipes and tubes. EN 10294-1 Grade E355K2 Hollow Bars are low-cost Hollow Bars easy to form and shape. These pipes are manufactured as per EN Specification and commercially referred as cs pipes or ms pipes. Low Carbon Steel Pipes are not as hard as high carbon steel pipes. Though carburizing can increase its surface hardness.

Chemical Properties

Carbon	Silicon	Manganese	Phosphorous	Sulphur	Molybdenum	Nickel	Chromium	Copper	Other Elements
max 0.20	max 0.50	max 1.65	0.035	0.03	max 0.10	0.5	max 0.30	max 0.35	V max 0.12

Mechanical Properties

Yield Stress (0.2% Offset)		Tensile Strength			Elongation
min MPa	min MPa	min MPa	max MPa	min ksi	A5 min
355	-	490	-	-	20

Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.
 Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"
 Schedule: 10 - XXS / Thk 1mm-150mm
 Single random Lengths: 4-7 meters
 Double random Lengths: 7-13 meters
 Chamfering can be done at fixed lengths.
 Pipes are externally varnished with black paint or Bare.
 Hot deep Galvanised Pipes with threaded ends are provided.

Certifications

Pipes and Tubes manufactured as per EN 10294-1 Grade E355K2 are certified with EN 10204 Type 3.1/3.2. IBR, NACE, HIC, IGC, IMPACT are adhered as supplementary testing requirements.

Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

Reference Documents

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Related Keywords

Carbon Steel Hollow Bar, Ferritic Steel Hollow Bar, Carbon Steel Hollow Bar, En 10294-1

Grade E355K2 Seamless Hollow Bar, E355K2 Hollow Bar, Seamless Steel Hollow Bar, Ferritic Carbon Steel Hollow Bar, En 10294-1

Seamless Hollow Bar, Seamless Hollow Bar, Steel Hollow Bar

Equivalent Designation

European Standard EN 10294-1	DIN Specification -
ASME Specification -	ASTM Specification -
British Standard -	Japanese Standard -

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

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