

Ferritic Piping Solutions

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FerroPipe

Seamless Tubes

DIN 17204 Grade Ck55

CARBON
STEEL

Seamless steel circular quenched and tempered tubes

Material Description

DIN 17204 Grade Ck55 Carbon Steel Seamless Tubes are High Carbon Steel Tubes with 0.52-0.60 % carbon content with combination of 0.60-0.90 % manganese. DIN 17204 Grade Ck55 Carbon Steel Seamless Tubes are used for applications where spring action is a concern. DIN 17204 Grade Ck55 Tubes are strong Tubes and it holds shape memory very well. These Tubes are manufactured as per DIN Specification and commercially referred as carbon steel Tubes. High Carbon Steel Pipes hard as compared to low and medium carbon steel pipes, making it ideal for springs and wire.

Chemical Properties

Carbon	Silicon	Manganese	Phosphorous	Sulphur	Molybdenum	Nickel	Chromium	Copper	Other Elements
0.52-0.60	max 0.40	0.60-0.90	0.035	0.035	-	-	-	-	-

Mechanical Properties

Yield Stress (0.2% Offset)		Tensile Strength			Elongation
min MPa	min MPa	min MPa	max MPa	min ksi	A5 min
370	-	670	820	-	14

Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.
Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"
Schedule: 10 - XXS / Thk 1mm-150mm
Single random Lengths: 4-7 meters
Double random Lengths: 7-13 meters
Chamfering can be done at fixed lengths.
Pipes are externally varnished with black paint or Bare.
Hot deep Galvanised Pipes with threaded ends are provided.

Certifications

Pipes and Tubes manufactured as per DIN 17204 Grade Ck55 are certified with En 10204 Type 3.1/3.2. IBR, NACE, HIC, IGC, IMPACT are adhered as supplementary testing requirements.

Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

Reference Documents

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Related Keywords

Carbon Steel Tube, Ferritic Steel Tube, Carbon Steel Seamless Tube, Din 17204 Grade Ck55 Seamless Tube, Ck55 Tube, Seamless Steel Tube, Ferritic Carbon Steel Tube, Din 17204 Seamless Tube, Seamless Tube, Steel Tube

Equivalent Designation

European Standard EN 10083-2 Grade C55E	DIN Specification DIN 17204 Grade Ck55
ASME Specification ASME SA 519 Grade 1055	ASTM Specification ASTM A519 Grade 1055
British Standard BS 970 : 1955 Grade En 9	Japanese Standard -

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

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