

## Ferritic Piping Solutions

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FerroPipe

## Seamless Tubes

## DIN 1630 Grade St 52-4

CARBON  
STEEL

Seamless circular tubes of non-alloy steel with very high quality requirements

## Material Description

DIN 1630 Grade St 52-4 Carbon Steel Seamless Tubes are Low Carbon Steel Tubes with max 0.22 % carbon content with combination of max 1.60 % manganese. DIN 1630 Grade St 52-4 Carbon Steel Seamless Tubes are also known as Also known as mild steel pipes and tubes. DIN 1630 Grade St 52-4 Tubes are low-cost Tubes easy to form and shape. These pipes are manufactured as per DIN Specification and commercially referred as cs pipes or ms pipes. Low Carbon Steel Pipes are not as hard as high carbon steel pipes, Though carburizing can increase its surface hardness.

## Chemical Properties

| Carbon   | Silicon  | Manganese | Phosphorous | Sulphur | Molybdenum | Nickel | Chromium | Copper | Other Elements |
|----------|----------|-----------|-------------|---------|------------|--------|----------|--------|----------------|
| max 0.22 | max 0.55 | max 1.60  | 0.04        | 0.035   | -          | -      | -        | -      | Al min 0.020   |

## Mechanical Properties

| Yield Stress (0.2% Offset) |         | Tensile Strength |         |         | Elongation |
|----------------------------|---------|------------------|---------|---------|------------|
| min MPa                    | min MPa | min MPa          | max MPa | min ksi | A5 min     |
| 355                        | -       | 500              | 650     | -       | 21         |

## Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.  
Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"  
Schedule: 10 - XXS / Thk 1mm-150mm  
Single random Lengths: 4-7 meters  
Double random Lengths: 7-13 meters  
Chamfering can be done at fixed lengths.  
Pipes are externally varnished with black paint or Bare.  
Hot deep Galvanised Pipes with threaded ends are provided.

## Certifications

Pipes and Tubes manufactured as per DIN 1630 Grade St 52-4 are certified with En 10204 Type 3.1/3.2. IBR, NACE, HIC, IGC, IMPACT are adhered as supplementary testing requirements.

## Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

## Reference Documents

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## Related Keywords

Carbon Steel Tube, Ferritic Steel Tube, Carbon Steel Seamless Tube, Din 1630 Grade St 52-4 Seamless Tube, St 52-4 Tube, Seamless Steel Tube, Ferritic Carbon Steel Tube, Din 1630 Seamless Tube, Seamless Tube, Steel Tube

## Equivalent Designation

|                                                |                                             |
|------------------------------------------------|---------------------------------------------|
| European Standard<br>EN 10216-3 Grade P355N    | DIN Specification<br>DIN 1630 Grade St 52-4 |
| ASME Specification<br>-                        | ASTM Specification<br>-                     |
| British Standard<br>BS .EN 10216.3 Grade P355N | Japanese Standard<br>-                      |

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

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India's Largest Stockist &amp; Dealers of Carbon Steel Pipes &amp; Alloy Steel Pipes

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