

Ferritic Piping Solutions

sales@ferropipe.com

FerroPipe

Seamless Pipes

ASME SA 234 Grade WPB

CARBON
STEEL

Black and hot-dipped zinc-coated (galvanized) welded and seamless steel pipe for fire protection use

Material Description

ASME SA 234 Grade WPB Carbon Steel Seamless Pipes are Medium Carbon Steel Pipes with max 0.30 % carbon content with combination of 0.29 - 1.06 % manganese. ASME SA 234 Grade WPB Carbon Steel Seamless Pipes are most commonly used for general purpose applications worldwide. ASME SA 234 Grade WPB Pipes are ductile and strong Pipes with long wearing properties. These Pipes are manufactured as per ASME Specification and commercially referred as carbon steel Pipes.

Chemical Properties

Carbon	Silicon	Manganese	Phosphorous	Sulphur	Molybdenum	Nickel	Chromium	Copper	Other Elements
max 0.30	min 0.10	0.29 - 1.06	0.035	0.035	max 0.15	max 0.40	max 0.40	max 0.40	V min 0.08

Mechanical Properties

Yield Stress (0.2% Offset)		Tensile Strength			Elongation
min MPa	min MPa	min MPa	max MPa	min ksi	A5 min
240	35	415	585	60	30

Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.
Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"
Schedule: 10 - XXS / Thk 1mm-150mm
Single random Lengths: 4-7 meters
Double random Lengths: 7-13 meters
Chamfering can be done at fixed lengths.
Pipes are externally varnished with black paint or Bare.
Hot deep Galvanised Pipes with threaded ends are provided.

Certifications

Pipes and Tubes manufactured as per ASME SA 234 Grade WPB are certified with En 10204 Type 3.1/3.2. IBR, NACE, HIC, IGC, IMPACT are adhered as supplementary testing requirements.

Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

Reference Documents

A 90, A 700, A 751, A 865, B 6, E 213, E 309, B1.20.1, B36.10, B36.19, Fed. Std. No. 123, MIL-STD-129, MIL-STD-163

Related Keywords

Carbon Steel Pipe, Ferritic Steel Pipe, Carbon Steel Seamless Pipe, Asme Sa 234 Grade Wpb Seamless Pipe, , Seamless Steel Pipe, Ferritic Carbon Steel Pipe, Asme Sa 234 Seamless Pipe

Equivalent Designation

European Standard EN P265GH Grade 10216-2	DIN Specification -
ASME Specification ASME SA 234 WPB	ASTM Specification ASTM A234 WPB
British Standard -	Japanese Standard -

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

#4/217, Deccan Bank Bldg,
R. R. Roy Road,
Mumbai - 400 004.
Maharashtra, INDIA

India's Largest Stockist & Dealers of Carbon Steel Pipes & Alloy Steel Pipes

sales@ferropipe.com
00-91-22-66157017
www.FerroPipe.com
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