Ferritic Piping Solutions

sales@ferropipe.com

FerroPipE

Seamless Tubes

ASME SA 213 Grade T22

ALLOY STEEL

Seamless ferritic alloy steel pipe for high-temperature service

Material Description

ASME SA 213 Grade T22 Alloy Steel Seamless Tubes are Carbon Steel Tubes with subsequent addition of chromium, molybdenum and sometimes vanadium are known as chrome moly Tubes.ASME Specification alloy steel Tubes are used for high temperature service applications.Seamless Alloy Steel Tubes according to ASME SA 213 Grade T22 are reheated and furnished in full annlealed,isothermal annealed or normalised quenched and tempered condition.ASME SA 213 Grade T22 Alloy Steel Seamless Tubes have a typical chemistry with additions of 1.90-2.60 Chromium and 0.87-1.13 Molybdenum.Bearing minimum tensile strength of 415 Mpa ASME SA 213 Grade T22 Tubes have a minimum yield strength of 205 Mpa.

Chemical Properties

Carbon	Silicon	Manganese	Phosphorous	Sulphur	Molybdenum	Nickel	Chromium	Copper	Other Elements
0.05-0.15	0.50 max	0.30-0.60	0.025	0.025	0.87-1.13	-	1.90-2.60	-	-

Mechanical Properties

Yeild Stress (O.2% Offset)		Tensile Strength			Elongation
min MPa	min MPa	min MPa	max MPa	min ksi	A5 min
205	30	415	-	60	30

Production Programme

The diameter, tolerances and surface finish of component are the same as those stated for the full length tube.
Outer diameter: 6.25-1800mm Nominal Dia: 1/4"-72"
Schedule: 10 - XXS / Thk 1mm-150mm
Single random Lengths: 4-7 meters
Double random Lengths: 7-13 meters
Chamfering can be done at fixed lengths.
Pipes are externally varnished with black paint or Bare.
Hot deep Galvanised Pipes with threaded ends are provided.

Certifications

Pipes and Tubes manufactured as per ASME SA 213 Grade T22 are certified with En 10204 Type 3.1/3.2. IBR,NACE,HIC,IGC,IMPACT are adhered as supplementary testing requirements.

Product Marking

Each Pipe/tube is marked with tube type, heat number, steel grade and size. Other markings, such as stamping, can be made on request.

Reference Documents

A 450/A 450M,A 999/A 999M,E213,E309,E381,E527,E570,SNT-TC-1A ,SAE J 1086

Related Keywords

Alloy Steel Tubing, Chrome Moly Tubing, Alloy Steel Seamless Tubing, Asme Sa 213 Grade T22 Seamless Tubing, T22 Tubing, Seamless Steel Tubing, Ferritic Alloy Steel Tubing, Asme Sa 213 Seamless Tubing

Equivalent Designation

European Standard -	DIN Specification DIN 17175 Grade 10CrMo9-10
ASME Specification ASME SA 213 Grade T22	ASTM Specification ASTM A213 Grade T22
British Standard BS 3059 : Part 2 Grade 622-490	Japanese Standard -

Pipes Make: ISMT, MSL, JSL, TATA, BHUSHAN, JINDAL, SUMITOMO, TENARIS, ARCELOR MITTAL

#4/217, Deccan Bank Bldg,
R. R. Roy Road,
Mumbai – 400 004.
Maharashtra, INDIA

sales@ferropipe.com
00-91-22-66157017
www.FerroPipe.com
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